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Imprimé : lundi 9 mai 2005 11:20:26

De : dominique leboucq <d.leboucq@cmparles.com>
Envoyé : mardi 5 avril 2005 11:47:25
À : "Philippe DUFLOT" <philippeduflot59@hotmail.com>
Objet : TR : Kosice ASU US Steel

-----Message d'origine-----

De : LE GARNEC, Didier [mailto:Didier.LEGARNEC@airliquide.com]
Envoyé : jeudi 31 mars 2005 16:04
À : 'dominique leboucq'; LE GARNEC, Didier
Cc : "Dräger, Bernd"; Lehmann, Harro; 'jean-claude.legall'
Objet : RE: Kosice ASU US Steel

Dear Mr LEBOUCCQ

Taking into account that the embedded parts of the straps and the welding product are in the scope of CMP ARLES, I give you the authorization for the non application of the ferrite test requested by the DSR.

However this derogation will be subject to 100% visual control of your site supervisor, regarding the welding product, the WPS and PQR conformity. And finally your supervisor will proceed to a magnetic control (using a magnet)

These controls will be subject to a report.

Best regards

Didier Le Garnec

-----Message d'origine-----

De : dominique leboucq [mailto:d.leboucq@cmparles.com]
Envoyé : jeudi 31 mars 2005 11:11
À : 'LE GARNEC, Didier'
Cc : 'Dräger, Bernd'; 'Lehmann, Harro'; 'jean-claude.legall'
Objet : Kosice ASU US Steel

Dear Mr. Le Garnec,

Please find below our request as according to local difficulties in Slovakia to perform the ferrite test we wish to delete this test required according to the DSR.

To help your decision we have the followings comments:

- The embedded parts as well as the upper strap parts were supplied by CMP and we guarantee they are in S.S. 304.
- The totality of the welding products (C.S. & S.S.) were supplied by CMP and we guarantee that those foreseen for this welding are in 308L.
- We have a permanent site supervisor who will assist to 100% of the welding.
- On top of the 100% visual examination performed by our site manager, he will proceed to a check using magnet.
- The others controls as radio and NPT will be carefully done.

Thanking you in advance your decision, if possible by end of this week, we remain,

Best regards

Dominique LEBOUQC

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